

1	2	3	4	5	6	7	8	9	10	11	12
REVISION TABLE											
REV	DRAWING NUMBER	DATE	DESCRIPTION								
A	BHA/DRA/358 14 01	12/11/90	ORIGINAL ISSUE								
B	BHA/DRA/358 14 01		BPC CHANGES								
C	BHA/DRA/358 14 01	19/06/92	BPF LO 100/								
D	BHA/DRA/358 14 01		BPF LO 1011								
E	BHA/DRA/358 14 01	17/06/92	CONSOLIDATION								
F	BHA/DRA/358 14 01	15/04/98	LCR 33								

A
B

C
D

E
F

G
H

B.L.
0.0

FORWARD

AFT

SEE DRAWING
BHA/DRA/358 07 01
FOR DETAIL.

SEE DRAWING
BHA/DRA/358 03 02
FOR DETAIL.

APPROVED pursuant to a direction given by Regulation 25C of the Civil Aviation Regulations on date: 15-4-98

signature: *C.W. Whitney*

name: C.W. WHITNEY
being an Authorised Person for and on behalf of Helitech Pty Ltd
Certificate of Approval 3300
A.C.N. 010 500 987

REFERENCE DRAWINGS
MANUFACTURING OPERATIONS
MATERIAL
DIMENSIONS IN MM

Helitech Pty Ltd

EFC
DRAWN
NORA KINNUNEN
Client
HELITECH PTY. LTD.

BHA/DRA/358 01 01
MATERIALS LIST
ALL DIMENSIONS TO BE MET AFTER PLATING.
REMOVE ALL BURRS.
BREAK ALL SHARP EDGES 0.015" - 0.01"
SURFACE ROUGHNESS U.N.D.
INCLUDING REAMED HOLES
FOR DRILLED HOLES
0.4mm - 0.8mm
MATERIAL
BRISBANE 4101981
LAMINGTON AVI. FACILITY
Incorporated In Queensland
PHONE: 10/1 12681077
FAX: 10/1 12688115
AS 1100
DATE
15/04/98
Title
KWIK FLOAT INSTALLATION
GENERAL ASSEMBLY - CENTRE BOTTLE RACK
BELL 206 A & B SERIES

BHA/DRA/358 01 02
MATERIALS LIST (CONTINUED)
OVERALL TOLERANCE
Up To Tolerance
MARK PART X IN
REGION WHERE D:
WELDING
WELDING
ALL WELDING MUST PENETRATION
A MM BWD MUST REMAIN
ON AT LEAST ONE SIDE U.N.D.
BRITANNIA
(C) Helitech Pty Ltd (1998).
SCALE
1:10
CHECKED BY
C.W. WHITNEY
IRN
340
CI
117
Drawing Number
BHA/DRA/358-14-01
Revision
F

1
2
3
4
5
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11
12